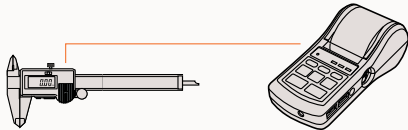# Data Management

Example of Data Management System Design

A typical example of a system for recording and analysing measurement results from various Mitutoyo measuring instruments for quality assurance purposes.

A

Implementation Step 1

Recording measurement results

Eliminate handwriting

Measurement data can be printed easily. Data can be output to a PC for statistics calculations.

DP-1VR see page **A-19**

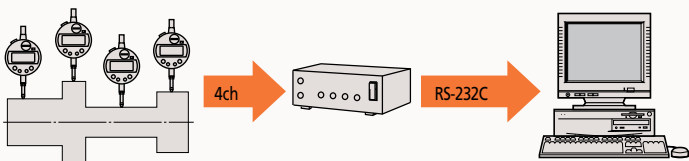#### Direct data input to a PC

Connecting-cable-integrated USB-ITN.

1ch → USB

USB Input Tool Series see page **A-12**

A choice of three models with different output specifications IT-012U/IT-005D/IT-007R.

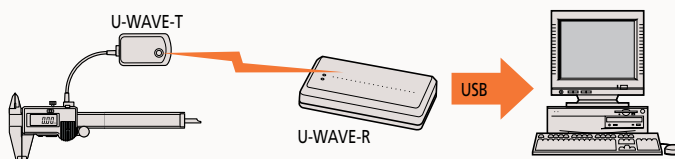1ch → USB PS/2 RS-232C

Input Tool Series see page **A-15**

Connectable to an RS-232C interface PC via a 4-channel multiplexer.

4ch → RS-232C

Multiplexers see page **A-16**

Wireless data input to a PC

U-WAVE-T

U-WAVE-R → USB

U-WAVE see page **A-13**

Implementation Step 2

Software dedicated to inspection and quality control
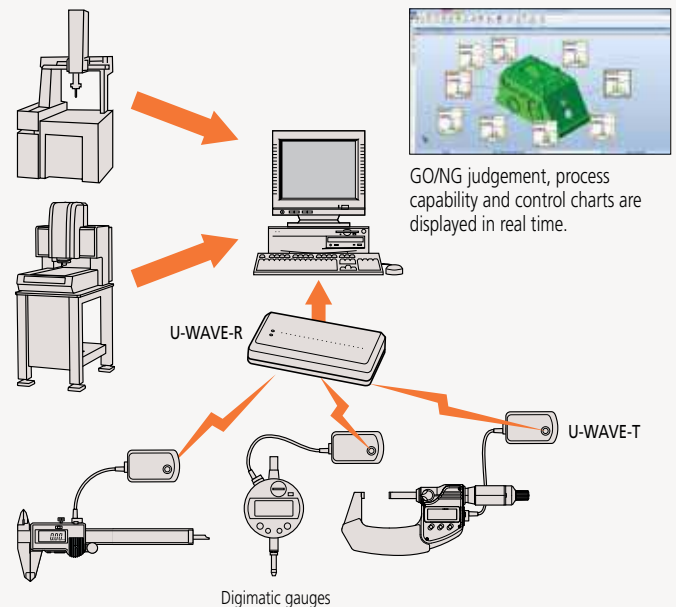
Inspection certificate creation

	A	B	C	D	E	F
1	Setting	1	2	3	4	5
2	Dimension X	10.025	10.033	9.964	10.031	10.046
3	Dimension Y	9.982	10.017	10.008	9.996	10.027
4	Dimension H	29.97	30.02	30.07	29.96	30.04
5	External Appearance	OK	OK	NG		

USB-ITN-B

USB-ITN-C

Commercial USB hub

4 SUB-FSW cables & 4 footswitches

Measurement data from calipers and micrometers are imported into an Excel spreadsheet.
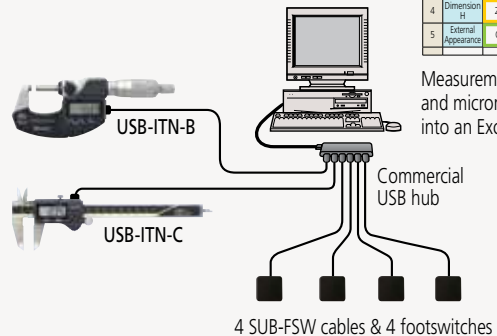
USB-ITPAK see page **A-10**

Statistical Process Control

U-WAVE-R

U-WAVE-T

Digimatic gauges

GO/NG judgement, process capability and control charts are displayed in real time.

MeasurLink see page **A-5**

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