

Optional Accessories for Surftest and Formtracer

Optional accessories

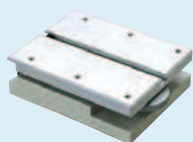
No.	Description
172-142	Centre support
172-143	Centre support riser
172-197	Swivel centre support
176-107	Holder with clamp
172-234	V-block with clamp (Max. workpiece ø50 mm)
172-378	V-block with clamp (Max. workpiece ø25 mm)



178-047



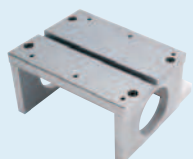
178-043-1/178-053-1



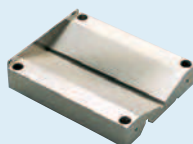
178-016



178-042-1



12AAG175



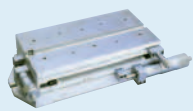
998291



178-019



218-001/218-011



218-041/218-051



218-003

Compatible with Desktop Models



172-142



172-143



172-197



176-107



172-234/172-378

3-axis Adjustment Table

No.	Description
178-047	This table helps make the alignment adjustments required when measuring cylindrical surfaces. The corrections for the pitch angle and the swivel angle are determined from a preliminary measurement and the Digital micrometers are adjusted accordingly. A flat-surfaced workpiece can also be leveled with this table.

Leveling Table

No.	Table top	Leveling range	XY travel
178-043-1	130 x 100 mm	±1.5°	±12.5 mm
178-053-1*	5.12 x 3.94"	±1.5°	±0.49"
178-016	130 x 100 mm	±1.5°	40 mm

Digital Leveling Table

No.	Table top	Leveling range	XY travel
178-042-1	130 x 100 mm	±1.5°	±12.5 mm

Calibration Stand

No.	Description
12AAG175*	For mounting a roughness specimen or step gauge during calibration

V-Block

No.	Description
998291	Workpiece diameter : 11 mm to 160 mm Can be mounted on a levelling table

Precision Vice

No.	Description
178-019	Max. workpiece size : 36 mm Can be mounted on a levelling table

Cross-travel Table

No.	Table top	XY travel
218-001	280 x 180 mm	100 x 50 mm
218-011*	11.02 x 7.09"	4 x 2"
218-041	280 x 152 mm	50 x 25 mm
218-051*	11.02 x 5.98"	2 x 1"

Rotary Vice

No.	Description
218-003	Two-slide jaw type Max. workpiece size : ø60 mm Minimum reading : 1°