

Optional Accessories for Roundtest

Optional accessories for Roundtest and Roundtest Extreme

Centering chuck (ring operated)

Suitable for holding small parts with easy-to-operate knurled-ring clamping

No.	Holding capacity	External dimensions	Mass
211-032.	Internal jaw: ID = $\varnothing$ 16 - 69 mm External jaw: OD = $\varnothing$ 1 - 79 mm	$\varnothing$ 118 x 41 mm	1.2 kg

Micro-chuck

Used for clamping a workpiece (less than $\varnothing$ 1 mm) that the centering chuck cannot handle

No.	Holding capacity	External dimensions	Mass
211-031.	$\varnothing$ 0,1 - 1,5 mm	$\varnothing$ 107 x 48.5 mm	0.6 kg

Centering chuck (key operated)

Suitable for holding longer parts and those requiring a relatively powerful clamp

No.	Holding capacity	External dimensions	Mass
211-014	Internal jaws: OD = $\varnothing$ 2 - 35 mm, ID = $\varnothing$ 25 - 68 mm External jaws: OD = $\varnothing$ 35 - 78 mm	$\varnothing$ 157 x 70,6 mm	3.8 kg

Magnification calibration gauge

Used for normalizing detector magnification by calibrating detector travel against displacement of a micrometer spindle

No.	Max. calibration range	Graduation	Mass
211-045	400 μ m	0,2 μ m	4 kg

Vibration isolator and Vibration isolator stand

No.	Description	Vibration isolation method	External dimensions
178-025	For RA-2200 and RA-2200CNC	Air suspension, diaphragm isolation system	(WxDxH) 750x550x59 mm
178-024	Stand for RA-2200 and RA-2200CNC		

Auxiliary workpiece stand

No.	Description
356038	Used for measuring a workpiece whose diameter is 40 mm or less and whose height is 20 mm or less

Cylindrical square

Used for checking and aligning turntable axis parallel to the Z-axis column

No.	Squareness	Straightness	Cylindricity	Roundness	Mass
350850	3 μ m	1 μ m	2 μ m	0,5 μ m	7.5 kg

Magnification checking kit

A combination of gauge blocks and an optical flat

No.	Description
997090	Standard accessory for RA-H5200 and RA-H5200CNC

Origin-point gauge

A gauge for zero setting of the R-axis and Z-axis

No.	Description
998382	Standard accessory for RA-2200 and RA-H5200



211-032



211-031



211-014



211-045



178-025



356038



350850



997090



998382